



NU-CHARGE IT® Electrostatic Enamel

Product: Nu-Charge It® Electrostatic Enamel - Gloss (181 Line) Semi-Gloss (182 Line)

Description: A single component modified acrylic enamel. Specifically formulated for interior or exterior use with both electrostatic and conventional spray equipment. When applied over properly prepared surfaces, this enamel provides a high quality finish unequaled by conventional enamel paints.

Uses: Recommended for all metal surfaces (especially school lockers), which have been previously coated with unknown finishes that may be susceptible to lifting by stronger solvents used in urethanes and epoxies.

Surface Preparation: Surface to be painted must be clean and free of oils, grease, loose paint, rust, polish, waxes and moisture. Feathering around scratches is recommended because certain surfaces may lift when coated. A quick test should be conducted in an inconspicuous area to determine if a base coat should be removed or primed.

Coverage: Varies by color, one gallon will cover approximately 550 sq. ft. at 1 mil. Dry film thickness. **STIR THOROUGHLY BEFORE APPLICATION.**

Sheen: High Gloss - 85° min.

Flash Point: In excess of 100°F.

Thinning: Not recommended. If desired, use Nu-Charge It 105+ reducer (560X1005).

Clean Up: Use Nu-Charge It® 105+ reducer for equipment and utensils. **DO NOT LEAVE SOLVENTS IN PAINT LINES, FLUSH COMPLETELY.**

Pencil Hardness: 1H +

Primer: If needed, use Nu-Charge It® Rust Inhibitive Epoxy Primer or Nu-Charge® It E3 Primer or contact your Sumter Coatings representative.

Dry Time: To Touch – 40 Min.
Tack Free – 1.5 Hrs.

Surface Temperature for painting: 45°F minimum.

Pot Life: N/A

Shelf Life: 2 years