



ENVIRO-TUFF® *886-LINE*

MANUFACTURED PRODUCT INFORMATION

Enviro-Tuff® Industrial Enamel was developed to provide an economical paint system that adds years to the life of your equipment. This special formula has maximum pigment levels to ensure great coverage and optimum hiding power. Enviro-Tuff® also provides good exterior protection for many industrial applications.

Enviro-Tuff® offers benefits such as:

- Durable protection
- Excellent coverage
- User friendly
- Wide color selection
- Economical

Enviro-Tuff® was formulated to be non-photo chemically reactive and to be HAPS and TAPS compliant.

Ordering Information

This product is available in five (5) gallon buckets and one (1) gallon pails.

Prices may be obtained from your Sumter Coatings Sales Representative or by calling Sumter Coatings Customer Service. 1-888-471-3400.

TECHNICAL PROPERTIES & SPECIFICATIONS

Generic Type: Alkyd

Color: Various Colors (See Color Card)

Gloss: High Gloss

Weight Per Gallon: 9.0 ± .15 lbs./gal (varies by color)

Solids By Volume: 49.7 ± 2% depending on color

VOC: 3.3 ± 1. lbs./gal

Flash Point: In excess of 100°F.

Mixing: Thoroughly stir before using.

Shelf Life: 1 Year

Surface Preparation: Surface must be free of grease, oil, dirt, salts and other contaminants. Performs best over properly primed surfaces.

Application: Brush, roll or spray.

Spreading Rate: Apply at approximately 796 square feet per gallon to obtain a dry film thickness of 1 mil (100% paint utilization).

Recommended Film Thickness: 1.5 - 2.0 dry mils.

Drying Time @ 77°F (25°C)

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Sumter, Coatings, Inc. / 2410 Hwy 15 South, Sumter, SC 29154

The technical data furnished are true and accurate to the best of our knowledge at the date of issuance. It is subject to change without prior notice. It is suggested that the user verify with Sumter Coatings, Inc. prior to specifying or ordering. Test results are believed to be reliable, however, no guarantee of accuracy is given or implied. We guarantee all products to conform to Sumter Coatings, Inc. quality control standards. Liability, if any, is limited to replacement of product. No other warranty or guarantee of any kind, expressed or implied, is made by Sumter Coatings, Inc. including fitness for a particular purpose.

(Continued from Technical Properties & Specifications - Column 2)

Set to touch:	1 ½ - 2 hours
Tack Free:	4 - 6 hours
Re-coat	8 hours

Thinning & Clean up: Thin up to 10% by volume with Mineral Spirits, 560X0194 or VM&P Naphtha, 560X3502.

Recommended Primer: Sumter Coatings Shopcoat, Epoxy Ester or High Solids Universal Primer.

September 1999 replaces all previous editions.