



### ***HEAT RESISTANT BLACK ENAMEL (UP TO 1000°F) 390N3619***

#### **MANUFACTURED PRODUCT INFORMATION**

*Heat Resistant Black Enamel* is designed for use where temperature requirements call for temp resistance up to 1000°F. Heat Resistant Black Enamel was specifically formulated for wood burning stoves, barbecue grills, etc.

#### **Ordering Information**

This product is available in drums (55 gallon), five (5) gallon buckets and one (1) gallon pails.

Prices may be obtained from your Sumter Coatings Sales Representative or by calling Sumter Coatings Customer Service, 1-888-471-3400.

#### **TECHNICAL PROPERTIES & SPECIFICATIONS**

***Generic Type:*** Heat Resistant - One component.

***Color:*** Black

***Weight Per Gallon:*** 8.72 ± .15 lbs

***Solids By Volume:*** 26.8.% ± 2%

***Solids By Weight:*** 40.4 ± 1%

***VOC:*** 5.2 lbs./gal. ±

***Flash Point:*** 50°F (10°C)

***Mixing:*** Thoroughly stir before using.

***Shelf Life:*** 1 year

***Surface Preparation:*** Surface must be free of dirt, grease, and loose rust or loose mill scale. Performs well over cleaned surfaces. Recommended removal is SSPC-SP 3 Power Tool Cleaning.

***Application:*** Brush, Roll or conventional or airless spray.

***Spreading Rate:*** Apply at approximately 640 square feet per gallon to obtain a dry film thickness of 1 mil (100% paint utilization).

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**Sumter, Coatings, Inc. / 2410 Hwy 15 South, Sumter, SC 29154**

The technical data furnished are true and accurate to the best of our knowledge at the date of issuance. It is subject to change without prior notice. It is suggested that the user verify with Sumter Coatings, Inc. prior to specifying or ordering. Test results are believed to be reliable, however, no guarantee of accuracy is given or implied. We guarantee all products to conform to Sumter Coatings, Inc. quality control standards. Liability, if any, is limited to replacement of product. No other warranty or guarantee of any kind, expressed or implied, is made by Sumter Coatings, Inc. including fitness for a particular purpose.

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***Recommended Film Thickness:*** 1.5 - 2.0 mil dry film.

***Drying Time @ 325 °F***

Flash off: 3 minutes @ 325°F

Bake: 12 minutes @ 325°F

***Thinning & Clean up:*** Thin up to 5% by volume with Solvesso 100, 560X1412.

September 1999 replaces all previous editions.