



# TECHNICAL INFORMATION SHEET

## *COAL BLACK ASPHALTUM L/CF 100N8507*

### MANUFACTURED PRODUCT INFORMATION

*Coal Black Asphaltum* is commonly used for painting structural steel, bar joist, manhole covers, tanks, mobile home frames, waste container liners and other similar areas of application.

Coal Black Asphaltum complies with SSPC 15-68T, Steel Joist Shop Paint, Type II. It is formulated so it does not sag or drip at temperatures up to 212°F (100°C).

Coal Black Asphaltum is flexible and will not crack or alligator when exposed to temperatures as low as 0°F (-18°C). Coal Black Asphaltum can be applied up to 10 dry mils without sagging.

### Ordering Information

This product is available in drums (55 gallon), and five (5) gallon buckets.

Prices may be obtained from your Sumter Coatings Sales Representative or by calling Sumter Coatings Customer Service. 1-888-471-3400.

### TECHNICAL PROPERTIES & SPECIFICATIONS

*Generic Type:* Black Asphaltum - One Component.

*Color:* Black

*Gloss:* Semi-gloss.

*Weight Per Gallon:* 10.0 ± .2 lbs/gal.

*Solids By Volume:* 54.2 ± 2%

*VOC:* 2.92 ± .2 lbs/gal

*Flash Point:* 40°F (4.5°C)

*Mixing:* Thoroughly stir before using.

*Shelf Life:* 2 Year

*Surface Preparation:* Surface must be free of dirt, grease, and loose rust or loose mill scale. Performs well over surfaces cleaned according to SSPC-SP 2 for hand cleaning.

*Application:* Conventional or airless spray, brush, or dipping.

*Spreading Rate:* Theoretical is 869 square feet per mil per gallon. Apply at 420 square feet per gallon to achieve recommended dry film.

*Recommended Film Thickness:* 2.0 - 5.0 mils dry film per coat.

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**Sumter, Coatings, Inc. / 2410 Hwy 15 South, Sumter, SC 29154**

The technical data furnished are true and accurate to the best of our knowledge at the date of issuance. It is subject to change without prior notice. It is suggested that the user verify with Sumter Coatings, Inc. prior to specifying or ordering. Test results are believed to be reliable, however, no guarantee of accuracy is given or implied. We guarantee all products to conform to Sumter Coatings, Inc. quality control standards. Liability, if any, is limited to replacement of product. No other warranty or guarantee of any kind, expressed or implied, is made by Sumter Coatings, Inc. including fitness for a particular purpose.

***(Continued from Technical Properties & Specifications - Column 2)***

***Drying Time @ 77°F (25 °C)***

Set to touch:	15 minutes
Tack Free:	30 minutes

***Thinning & Clean up:*** Thin up to 5% by volume with VM&P Naphtha, 560X3502.

September 1999 replaces all previous editions.