



## Flat Black Enamel (885N3879)

**Flat Black Enamel** is a modified resin blended with rust inhibiting pigments to provide a one-coat primer/finish. All colors are lead and chrome free. This product was developed using the same technology as our popular **Satin Shield Enamel**. This product was developed to have good weather resistance and be flexible so not to chip, like gloss enamels, when abused.

### Technical Data

**Type:** Vinyl Modified Resin

**Components:** One

**Colors:** Black

**Gloss:** 5% Max

**V.O.C.:** 4.6 lbs. per gallon

**Solids by Volume:** 39% ± 2%

**Flash Point:** 50° F.

**Shelf Life:** 1 year

**Temperature Resistance:** 200° F.

**Surface Preparation:** Remove all contaminants including oil, grease, loose paint, dirt or any other contaminants. Recommended removal is SSPC-SP3 Power Tool Cleaning.

**Flat Black Enamel, designed for fabricators and shop use on:**

- Welding Gas Cylinders • Pumps • Valves •
- Ornamental Iron • Medical Gas Cylinders •
- Industrial Equipment • Wrought Iron •
- Compressors • Fireplace Accessories •

### Ordering:

Available in single gallons or five gallon pails

**Mixing:** Stir thoroughly prior to use.

**Recommended Film Thickness:** 1.5 - 2.0 mils dry film.

**Spreading Rate:** 640 sq. ft. per gal. @ 1 mil.  
320 - 425 sq. ft. per gal. @ recommended dft.

**Pot Life:** N/A

**Dry Time:** @ 77° F.

To Touch: 20 minutes

Tack Free: 40 minutes

Dry Hard: 24 hours

**Application:** Brush, roll, or spray.

**Thinning:** Needed for spray application only; as necessary up to 15% with XL Thinner.

**Clean-up:** XL Thinner

**Note:** For Shop Application Only.

9/99