



## Gloss Enamel (882 Line)

**882 Line Gloss Enamel** is a special blend of alkyd resins to make an economical paint that has good gloss and color retention. **This Enamel** offers quick dry, high gloss, good flexibility, and a very durable finish that is weather resistant.

### Ordering:

Available in single gallons or five gallon pails

## Technical Data

**Type:** Modified Alkyd

**Components:** One

**Colors:** Black (882N0090). White (882W0711) also available.

**Gloss:** 85° +

**V.O.C:** 5.0 lbs. per gallon

**Solids by Volume:** 31% + or - 2%

**Flash Point:** 80° F.

**Shelf Life:** 1 year

**Temperature Resistance:** 200° F.

**Surface Preparation:** Surface must be clean and dry. Remove all contaminants including oil, grease, loose paint, dirt or any other contaminants. Recommended removal is SSPC-SP3 Power Tool Cleaning. Prime with appropriate primer.

**Recommended Primer:** Sumter's Shop Coat, Epoxy-Ester, or High Solids Universal Primer.

### 882 Line can be used for:

- Decorative Metals
- Industrial Equipment
- Wrought Iron
- Spreaders
- Pumps
- Many Other Uses

**Mixing:** Stir thoroughly prior to use.

**Recommended Film Thickness:** 1.5 - 2.0 mils dry film.

**Spreading Rate:** 490 - 510 sq. ft per gal. @ 1 mil. 250 - 333 sq. ft. per gal. @ recommended dft.

**Pot Life:** N/A

**Dry Time:** @ 77° F.

To Touch: 15 minutes

Tack Free: 30 minutes

Dry Hard: 3 hours

**Application:** Recommended for spray.

**Thinning:** Needed for spray application only; as necessary with XL Thinner, Mineral Spirits or Xylene.

**Clean-up:** XL Thinner or Xylene

**Note:** Shop Application Only.

05/03