



Shop Coat Primer 2712 & 1007

Shop Coat Primer is an iron oxide alkyd formulated as a V.O.C. compliant primer, using no heavy metals, which allows for easy disposal. It is ideal for steel exposed to a normal or mildly corrosive environment.

Shop Coat Primer dries to a nice hard finish allowing top coating of most single package enamels without blistering, lifting or alligating.

Shop Coat Primer can be used to prime:

- Ornamental Iron • Medical Gas Cylinders •
- Industrial Equipment • Wrought Iron •
- Compressors • Fireplace Accessories •

Ordering:

Available in single gallons or five gallon pails

Technical Data

Type: Alkyd

Components: One

Colors: Red oxide (R2712) and gray (D1007)

Gloss: Flat

V.O.C: 3.47 lbs. per gallon

Solids by Volume: 46% + or - 2%

Flash Point: 105° F.

Shelf Life: 1 year

Temperature Resistance: 200° F.

Surface Preparation: Remove all contaminants including oil, grease, loose paint, dirt or any other contaminants. Recommended removal is SSPC-SP3 Power Tool Cleaning minimum.

Mixing: Stir thoroughly prior to use.

Recommended Film Thickness: 1.5 - 3.0 mils dry film.

Spreading Rate: 640 sq. ft per gal. @ 1 mil
246 - 492 sq. ft. per gal. @ recommended dft.

Pot Life: N/A

Dry Time: @ 77° F.

To Touch: 40 - 50 minutes

Tack Free: 2 hrs.

Dry Hard: 24 hours

Application: Brush, roll, or spray.

Thinning: Needed for spray application only; as necessary up to 15% with XL Thinner.

Clean-up: XL Thinner