



### **PORCEL GLAZE 355-LINE Urethane Coating**

**Product:** Porcel Glaze Urethane Coating, consisting of High Gloss (355) Line Component B, and Activator Component A (355X2030A).

**Type:** Two Component Acrylic Urethane.

**Description:** A superior, high performance acrylic urethane system designed specifically for kitchen and bathroom refinishing. **Porcel Glaze** maintains exceptional gloss and color retention providing long time economic value.

**Uses:** Designed specifically for interior refinishing of porcelain, ceramic tile, acrylic and fiberglass inserts. Can be applied by airless, conventional, or HVLP spray equipment. **NOTE: This product should not be used in heated equipment as coating will gel in the lines.**

**Mixing:** Porcel Glaze is a two component system consisting of the base (component B) and activator (355X2030A). Both components' temperature must be above 55°F before intermixing. Mixing ratio is 3 parts component B to 1 part component A by volume. Thoroughly mix by mechanical agitation prior to use if possible. This product has **NO** induction time, and has a pot life of approximately 6 to 8 hours. **DO NOT USE CATALYZED MATERIAL THAT HAS EXCEEDED RECOMMENDED POT LIFE.**

**Surface Preparation: Recommend:** Surface to be painted must be clean and free of moisture, oil, grease, loose paint, rust, polish, and waxes. **For porcelain and ceramic tile, etching with acid based cleaning solution should be used prior to primer coat.**

**Coverage:** Varies by color, one catalyzed gallon will cover approximately 600 sq. ft. at 1 mil. dry film thickness.

**Sheen:** High Gloss 90°+ minimum on a 60° gloss meter.

**Flash Point:** In excess of 80°F.

**Colors:** Wide assortment.

**Reduction:** 560X0963 Porcel Medium Reducer for desired spray ability.

**Clean Up:** 560X0963 Porcel Medium Reducer or 560X3504 Xylène.

**Primer:** Porcel Grip Epoxy Primer .

**Dry Times:** Dry to touch - 45 minutes  
Dry to handle - 1 hour

Full cure maximum adhesion and durability is approximately 4 days.

**Pot Life:** At 70°F, pot life is approximately 3 to 4 hours. If temperature increases, pot life will be shorter.

**Warning:** THIS ISOCYANATE CURED ACRYLIC URETHANE, IF APPLIED INDOORS, SHOULD BE USED WITH PROPERLY VENTED SPRAY BOOTH OR A FRESH AIR RESPIRATOR.