



PORCEL GRIP EPOXY PRIMER 346-LINE

Product: Porcel Grip Epoxy Primer, consisting of Base (346W0956B), and Activator Component A (346X2277A).

Type: Two-Component Epoxy Primer.

Description: A superior, high performance epoxy primer system designed for kitchen and bathroom refinishing. **Porcel Grip Epoxy Primer** was specifically formulated to properly prepare the substrate for the topcoat, **Porcel Glaze High Gloss Urethane Coating**. Together, this system provides the long term economical value instead of costly replacement.

Uses: An undercoat of paint to prepare the surface for further work. This product is an excellent undercoat for porcelain, ceramic tile, bathroom partitions, fiberglass, acrylic inserts, and Formica countertops.

Mixing: **Porcel Grip Epoxy Primer** is a two-component system consisting of the base (346W0956B) and activator (346X2277A). Both components' temperature must be above 55°F before intermixing. Mixing ratio is 3 parts Component B to 1 part Component A by volume. Thoroughly mix by mechanical agitation prior to use if possible. This product has a 20-minute induction time after mixing and has a pot life of approximately 2 hours. **DO NOT USE CATALYZED MATERIAL THAT HAS EXCEEDED RECOMMENDED POT LIFE.**

Surface Preparation: Surface to be painted must be clean and free of moisture, oil, grease, loose paint, rust, polish, and waxes. **For porcelain and ceramic tile, recommend etching with acid based cleaning solution prior to application of primer.**

Coverage: One catalyzed gallon will cover approximately 600 sq. ft. at 1 mil. dry film thickness.

Sheen: Flat.

Flash Point: In excess of 60°F.

Color: White.

Reduction: Not recommended. If reduced, use 560X0963 Porcel Medium Reducer for desired spray ability.

Clean Up: Porcel Medium Reducer (560X0963) or Epoxy Reducer (560X1005).

Dry Times: Dry to Touch - 15 minutes
Tack Free - 30 - 45 minutes
Top Coat - 1 hour

Pot Life: At 70°F, pot life is approximately 2 hours. If temperature increases, pot life will be shorter.

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