

Enviro-Tuff™ Industrial Enamel

Enviro-Tuff™ Industrial Enamel was developed to provide an economical paint system that adds years to the life of their equipment. This special formula has maximum pigment levels to ensure great coverage and optimum hiding power. **Enviro-Tuff™** also provides corrosive resistant film for industrial applications.

Enviro-Tuff™ Enamel offers benefit such as:

- Durable protection
- Excellent coverage
- User friendly
- Wide color selection
- Economical

Technical Data

Type: Alkyd

Components: One

Colors: Various colors (see color card)

Gloss: 85° minimum

Solids by Volume: 49% +/- 2%

Pot Life: N/A

Shelf Life: 1 year

V.O.C.: 3.3 lbs. per gallon

Flash Point: In excess of 100°F

Temperature Resistance: 200°F

Enviro-Tuff™ Industrial Enamel can be used for:

| | |
|------------------|---------------------|
| Heavy Equipment | Tank Domes |
| Fire Escapes | Machinery |
| Steel Doors | Farm Equipment |
| Structural Steel | Motors & Blowers |
| Handrails | Pumps |
| Pipes | And many other uses |

Ordering: Single Gallons and fives

Recommended Primer: Epoxy Ester 1368 or 1370 as well as other Sumter Coatings Primers.

Mixing: Stir thoroughly prior to use.

Surface Preparation: Surface should be free of dirt, oil, grease, loose rust, loose mill scale, and any other contaminants. Recommended removal is SSPC-SP3 Power Tool Cleaning.

Recommended Film Thickness: 1.5 - 2.5 dry film

Spreading Rate: 786 sq. ft. per gal. @ 1 mil dft; 315-524 sq. ft. per gal. @ recommended dft.

Application: Brush, roll or spray.

Dry Time: @ 77°F.
To Touch: 1-1/2 - 2 hours
Tack Free: 4-6 hours
Re-Coat: 8 hours

Thinning: For spray application only: as necessary, up to 20% with XL thinner or Mineral Spirits.

Clean-up: XL Thinner

05/03